



# **CLEAR & PRIMERS**

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**HIGH  
TECK**<sup>TM</sup>



## NATIONAL RULE

### Eco Clear

- High gloss
- Flexibility
- UV protection
- Excellent DOI and leveling

Economical clearcoat made for automotive & light industrial applications.  
Good for low-cost jobs, single or multiple panel repair, parts & jamb cut-ins.

PART #	UOM	QTY/CS	DESCRIPTION
8030-1	GL	4	4:1 ECO CLEAR NATIONAL RULE
8031-4	QT	4	FAST ACTIVATOR FOR ECO CLEAR AND PRIMER
8032-4	QT	4	MEDIUM ACTIVATOR FOR ECO CLEAR & PRIMER
8033-4	QT	4	SLOW ACTIVATOR FOR ECO CLEAR AND PRIMER

**Coats:** Apply 2 - 3 medium wet coats  
**Solids:** Medium  
**Flash off:** Allow 7-10 minutes flash between coats  
**Forced dry 15 minute flash:** 40 minutes at 140°F (60°C)  
 Air dry 12-24 hours 68°F (20°C)  
**Pot Life:** Up to 2 hours at 68°F (20°C)



## 50-STATE COMPLIANT

### Eco Clear

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- UV protection
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Economical clearcoat made for automotive & light industrial applications.  
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PART #	UOM	QTY/CS	DESCRIPTION
8400-1	GL	4	4:1 ECO CLEAR LOW VOC
8401-4	QT	4	FAST ACTIVATOR FOR ECO CLEAR LOW VOC
8402-4	QT	4	MEDIUM ACTIVATOR FOR ECO CLEAR LOW VOC
8403-4	QT	4	SLOW ACTIVATOR FOR ECO CLEAR LOW VOC

**Coats:** Apply 2 - 3 medium wet coats  
**Solids:** Medium  
**Flash off:** Allow 7-10 minutes flash between coats  
**Forced dry 15 minute flash:** 40 minutes at 140°F (60°C)  
 Air dry 12-24 hours 68°F (20°C)  
**Pot Life:** Up to 2 hours at 68°F (20°C)



## NATIONAL RULE

### Value Clear

- High film build
- Crystal clear
- Exceptional gloss retention
- Great flow out and non-sag properties
- Durable, UV resistant finish

High-quality European resin technology at a value price. The best combination of cost & quality.

PART #	UOM	QTY/CS	DESCRIPTION
8000-1	GL	4	4:1 VALUE CLEAR COAT
8010-4	QT	4	MEDIUM ACTIVATOR FOR 8000-1 CLEAR
8020-4	QT	4	SLOW ACTIVATOR FOR 8000-1 CLEAR

**Coats:** Apply 2 medium wet coats  
**Solids:** Medium  
**Flash off:** Allow 2-5 minutes @ 68°F (20°C)  
**Dry Times:** Forced dry 30 minutes at 140°F (60°C)/Air dry 16 hours 68°F (20°C)  
**Pot Life:** Up to 3 hours



## NATIONAL RULE

### Multi-Purpose Clear

- Best Value
- Smooth durable finish
- Excellent gloss
- UV protection

Our best high production shop clear. Combining excellent performance & economical cost.

PART #	UOM	QTY/CS	DESCRIPTION
7000-1	GL	4	4:1 MULTI-PURPOSE CLEARCOAT
7005-4	QT	4	MULTI-PURPOSE CLEARCOAT FAST ACTIVATOR
7006-4	QT	4	MULTI-PURPOSE CLEARCOAT MEDIUM ACTIVATOR
7007-4	QT	4	MULTI-PURPOSE CLEARCOAT SLOW ACTIVATOR

**Coats:** Apply 2 medium wet coats  
**Solids:** Medium  
**Flash off:** Allow 2-5 minutes @ 68°F (20°C)  
**Dry Times:** Forced dry 30 minutes at 120°F/Air dry 8 hours 70°F  
**Pot Life:** Up to 1-2 hours at 77°F



## 50-STATE COMPLIANT

### Multi-Purpose Clear

• Premium clearcoat • Smooth durable finish • Excellent gloss • Use over any basecoat system, even water

High Teck 50-State Compliant Multi-purpose clearcoat is truly a professional's dream. Excellent film build in two coats. Durable.

PART #	UOM	QTY/CS	DESCRIPTION
77130-1	GL	4	2.1 VOC MULTI-PURPOSE CLEAR 4:1 MIX
77130-4	QT	12	2.1 VOC MULTI-PURPOSE CLEAR
77131-16	HP	12	2.1 VOC MULTI-PURPOSE ACTIVATOR - FAST
77131-4	QT	12	2.1 VOC MULTI-PURPOSE ACTIVATOR - FAST
77132-16	HP	12	2.1 VOC MULTI-PURPOSE ACTIVATOR - MED
77132-4	QT	12	2.1 VOC MULTI-PURPOSE ACTIVATOR - MED
77133-16	HP	12	2.1 VOC MULTI-PURPOSE ACTIVATOR - SLOW
77133-4	QT	12	2.1 VOC MULTI-PURPOSE ACTIVATOR - SLOW

**Coats:** Apply 2 medium wet coats  
**Solids:** Medium  
**Flash off:** Allow 8-10 minutes between coats  
**Dry Times:** Forced dry 15 minute flash: 40 minutes at 140°F (60°C) Air dry 12-24 hours 68°F (20°C)  
**Pot Life:** Up to 1-2 hours at 77°F



### Universal Clearcoat

## NATIONAL RULE

• High film build • Exceptional gloss retention • Great flow out & non-sag properties • Great for multi-panel or overalls

A premium medium solids clearcoat. Ideal for new refinish/repair jobs.

PART #	UOM	QTY/CS	DESCRIPTION
8100-1	GL	4	4:1 NR UNIVERSAL CLEARCOAT
8100-4	QT	6	4:1 NR UNIVERSAL CLEARCOAT
8101-16	HP	12	FAST ACTIVATOR
8101-4	QT	6	FAST ACTIVATOR
8102-16	HP	12	MEDIUM ACTIVATOR
8102-4	QT	6	MEDIUM ACTIVATOR
8103-16	HP	12	SLOW ACTIVATOR
8103-4	QT	6	SLOW ACTIVATOR

**Coats:** Apply 2 coats  
**Solids:** Medium  
**Flash off:** Allow 2-5 minutes @ 68°F (20°C)  
**Dry Times:** Forced dry 30 minutes at 120°F/  
 Air dry 8 hours 70°F  
**Pot Life:** Up to 1-2 hours at 77°F



# CLEAR'S GLAMOUR

## NATIONAL RULE

### High Solids Universal Clears

• Fast drying • High Gloss • Easy to Spray • Easy to buff & deliver quick

A true glamour clear with high solids for a wide variety of applications. Newer car refinish, custom restoration & show cars.

PART #	UOM	QTY/CS	DESCRIPTION
7150-1	GL	4	HS URETHANE CLEAR (4:1 MIX)
7151-4	QT	4	HS URETHANE CLEAR FAST ACTIVATOR
7152-4	QT	4	HS URETHANE CLEAR MEDIUM ACTIVATOR
7153-4	QT	4	HS URETHANE CLEAR SLOW ACTIVATOR

**Coats:** Apply 1 medium coat allowing a 20-30 minute flash then follow with a full wet second coat.  
**Solids:** High  
**Flash off:** 15-30 minutes depending on activator choice  
**Dry Times:** Forced dry 30 minutes at 120°F/Air dry 8-16 hours 70°F depending on activator choice  
**Pot Life:** Up to 1 1/2 - 2 hours with 7151 4-6 hours with 7152 @77°F



### High Solids Glamour Clears

## NATIONAL RULE

• Outstanding gloss • Easy application • Long term durability

High Teck Glamour Clear is a premium, high solids, acrylic urethane clearcoat for overall, multi-panel or spot repairs. Also is excellent for custom, restoration & show cars.

PART #	UOM	QTY/CS	DESCRIPTION
77125-1	GL	4	HS GLAMOUR URETHANE CLEAR (2:1 MIX)
77125-4	QT	12	HS GLAMOUR URETHANE CLEAR (2:1 MIX)
77150-4	QT	4	HS GLAMOUR CLEAR (2:1) ACTIVATOR - MED
77150-8	PT	12	HS GLAMOUR CLEAR (2:1) ACTIVATOR - MED
77152-4	QT	4	HS GLAMOUR CLEAR (2:1) ACTIVATOR - FAST
77160-4	QT	4	SLOW HS GLAMOUR CLEAR (2:1) ACTIVATOR

**Coats:** Apply two (2) to three (3) single wet coats  
**Solids:** High  
**Flash off:** 10-15 minutes for 1st coat, 15-20 minutes for 2nd coat.  
**Dry Times:** Force Drying 40 minutes @ 140°F (60°C) Air Dry 16-24 hours @ 77°F (25°C)  
**Pot Life:** Up to 2-3 hours @ 77°F



**50-STATE COMPLIANT**

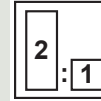
## Eco Euro Clear

- Exceptional gloss • Level flow out • Durable • Easy buffing • Economical

An economy, 50 state compliant, urethane clearcoat that is excellent for automotive and truck refinishing shops as well as DIY market looking for that European gloss and durability.

PART #	UOM	QTY/CS	DESCRIPTION
8420-5	5L	4	ECO 2:1 EURO CLEAR 5L
8421-25	2.5L	4	ACTIVATOR FAST 8420 2.5L
8422-25	2.5L	4	ACTIVATOR MEDIUM 8420 2.5L
8423-25	2.5L	4	ACTIVATOR SLOW 8420 2.5L

**Coats:** Apply two to three medium wet coats  
**Solids:** Medium  
**Flash off:** Allow 10-15 minutes flash between coats  
**Dry Times:** 5 minute flash: 35 minutes at 140°F (60°C)/Air dry 12 - 24 hours at 77°F (25°C)  
**Pot Life:** Up to 2 hours at 77°F (25°C)



**50-STATE COMPLIANT**

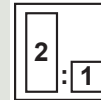
## Euro-Glass Clear

- Exceptional clarity • Level flow out • Perfect for overalls • Easy buffing

Euro-Glass Clear is formulated to give exceptional gloss and extra flow. It is well suited for overall jobs even in the warmest conditions. It is easy to use and produces great results.

PART #	UOM	QTY/CS	DESCRIPTION
77190-5	5L	2	2.1 VOC EURO GLASS CLEAR
77191-25	2.5L	2	2.1 VOC FAST EURO GLASS CLEAR ACTIVATOR
77192-25	2.5L	2	2.1 VOC MED EURO GLASS CLEAR ACTIVATOR
77193-25	2.5L	2	2.1 VOC SLOW EURO GLASS CLEAR ACTIVATOR

**Coats:** Apply two wet coats  
**Solids:** Medium  
**Flash off:** Allow 10-15 minutes flash between coats  
**Dry Times:** 10 minutes flash bake 30 minutes at 140°F  
**Pot Life:** Up to 2.5 hours @ 77°F (25°C)



**NATIONAL RULE**

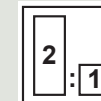
## High Solids Euro Clear

- Premium high gloss, high solids clearcoat
- Excellent weathering capability and designed to resist stone chips and abrasions

High solids euro clear is formulated for applications requiring a high gloss, eurostyle premium appearance. Has excellent weathering capability and resists stone chips and abrasions.

PART #	UOM	QTY/CS	DESCRIPTION
7160-1	5L	2	2.1 VOC EURO CLEAR
7161-25	2.5L	2	2.1 VOC FAST EURO CLEAR ACTIVATOR
7162-25	2.5L	2	2.1 VOC MED EURO CLEAR ACTIVATOR
7163-25	2.5L	2	2.1 VOC SLOW EURO CLEAR ACTIVATOR

**Coats:** Apply 2 - 3 single wet coats  
**Solids:** High  
**Flash off:** 10-15 minutes on first coat. 15-20 on second & third if needed.  
**Dry Times:** Purge 10 minutes, 40 minute bake @ 140°F  
**Pot Life:** Up to 1 hour at 75°F



**50-STATE COMPLIANT**

## 50-State Speed Clear

- Superb blending • Exceptional flow & leveling • Can be sanded and buffed in 25 minutes
- One to two panel application • Can be applied to flexible parts

Speed Clear is a 50-State compliant high production clear system developed for spot repair and one-panel repair.

PART #	UOM	QTY/CS	DESCRIPTION
8550-1	GL	2	50-STATE SPEED CLEAR 4:1
8550-4	QT	6	50-STATE SPEED CLEAR
8551-4	QT	4	50-STATE SPEED CLEAR ACTIVATOR
8551-16	HP	6	50-STATE SPEED CLEAR ACTIVATOR

**Coats:** Apply three light coats  
**Solids:** Medium  
**Flash off:** Apply back to back (no flash)  
**Dry Times:** 25 minutes (air dry)  
**Pot Life:** Up to 30-45 minutes (72°F (22.2°C) 50% RH)





# CLEARs FLAT FINISH

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## NATIONAL RULE

### Flat/Eggshell/Semi Gloss Clear

This matte clearcoat is a 2 component acrylic urethane coating. It mixes in different ratios to achieve different gloss levels.

PART #	UOM	QTY/CS	DESCRIPTION
77165-1	GL	4	FLAT FINISH URETHANE CLEAR 6:1
77165-4	QT	6	FLAT FINISH URETHANE CLEAR
7101-16	HP	12	FAST ACTIVATOR
7101-4	QT	6	FAST ACTIVATOR
7102-16	HP	12	MEDIUM ACTIVATOR
7102-4	QT	6	MEDIUM ACTIVATOR
7103-4	QT	6	SLOW ACTIVATOR

**Coats:** Apply 2 even coats  
**Solids:** Medium  
**Flash off:** Flash until coat is completely dull  
**Dry Times:** Air Dry 16+24 hours minutes at 70°F  
**Pot Life:** Up to 1 hour at 75°F

- Mix 6:1 for a flat finish
- Mix 5:1 for an eggshell finish
- Mix 4:1 for a semi gloss finish



## 50-STATE COMPLIANT

### 2.1 VOC Flat Finish Clear

- Mix 6:1 for a flat finish
- Can be applied over any top coat.

This flat clear has easy 6:1 mix ratio. Produces a 5-15 degree gloss level.

PART #	UOM	QTY/CS	DESCRIPTION
77140-1	GL	4	FLAT FINISH URETHANE CLEAR 6:1
77140-4	QT	6	FLAT FINISH URETHANE CLEAR
77141-16	HP	12	FAST ACTIVATOR
77141-4	QT	6	FAST ACTIVATOR
77142-16	HP	12	MEDIUM ACTIVATOR
77142-4	QT	6	MEDIUM ACTIVATOR
77143-16	HP	12	SLOW ACTIVATOR
77143-4	QT	6	SLOW ACTIVATOR

**Coats:** Apply 2 even coats  
**Solids:** Medium  
**Flash off:** Flash until coat is completely dull  
**Dry Times:** Air Dry 16+24 hours minutes at 70°F  
**Pot Life:** Up to 1 hour at 75°F



# PRIMERS

## 50-STATE COMPLIANT

### HS Acrylic Lacquer Primer - Gray

- Fast drying which improves shop's productivity
- Outstanding fill & build
- Easy sanding
- 4 colors

50-State HS Acrylic Lacquer Primer is a fast-drying, easy-sanding product with superior filling capabilities.

PART #	UOM	QTY/CS	DESCRIPTION
77400C-1	GL	4	50-STATE HS ACRYLIC LACQUER PRIMER GRAY GL
77400C-4	QT	12	50-STATE HS ACRYLIC LACQUER PRIMER GRAY QT
77401C-1	GL	4	50-STATE HS ACRYLIC LACQUER PRIMER BLACK GL
77401C-4	QT	12	50-STATE HS ACRYLIC LACQUER PRIMER BLACK QT
77403C-4	QT	12	50-STATE HS ACRYLIC LACQUER PRIMER RED QT
77404C-4	QT	12	50-STATE HS ACRYLIC LACQUER PRIMER WHITE QT

**Coats:** Apply 2-3 wet coats  
**Solids:** High  
**Flash off:** Allow 5-10 minutes between coats  
**Dry Times:** Allow 30 minutes air dry time @ 77°F (25°C) before sanding  
**Pot Life:** Indefinite



## NATIONAL RULE

### 2K High Build

- Light gray color
- Achieve coverage with minimal coats
- Excellent sandability & hold out

2K HB Eco-Prime is a high-production acrylic urethane primer with excellent holdout and easy-to-sand properties.

PART #	UOM	QTY/CS	DESCRIPTION
7030-1	4	GL	ECO PRIMER NATIONAL RULE 4:1
8031-4	4	QT	FAST ACTIVATOR FOR ECO CLEAR AND PRIMER
8032-4	4	QT	MEDIUM ACTIVATOR FOR ECO CLEAR & PRIMER
8033-4	4	QT	SLOW ACTIVATOR FOR ECO CLEAR AND PRIMER

**Coats:** Apply one to three medium wet coats  
**Solids:** Medium  
**Flash off:** Allow 10 - 20 minutes flash between coats  
**Dry Times:** 20 minutes at 140°F (60°C)/  
 Air dry 1 hour per coat at 68°F (20°C)  
**Pot Life:** Up to 1 hour @ 77°F (25°C)



# PRIMERS

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## NATIONAL RULE

### 2K High Build Urethane Primer

- Available in Buff • Exceptional filling & sanding properties
- High build formula allows thicker coats • Durable, chip resistant & long-lasting repairs

High Build Urethane Primer Surfacers is a high-quality, industrial-strength primer that is perfect for use in automotive repair applications.

PART #	UOM	QTY/CS	DESCRIPTION
7325-1	GL	4	2K HI BUILD URE PRIMER SURFACER - BUFF 4:1
7324-4	QT	4	2K HIGH BUILD PRIMER ACTIVATOR

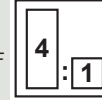
Coats: Apply 2-3 coats

Solids: High

Flash off: Allow 5-10 minutes flash between coats

Dry Times: Bake, purge 15 minutes @ 77°F, bake 20 minutes @ 140°F (60°C) / Air dry 2-4 hours @ 77°F

Pot Life: Up to 1-2 hour @ 70°F



## NATIONAL RULE

### 2K High Build Urethane Primer-Gray

- Available in Gray • Exceptional filling & sanding properties
- High build formula allows thicker coats • Durable, chip resistant & long-lasting repairs

High Build Urethane Primer Surfacers is a high-quality, industrial-strength primer that is perfect for use in automotive repair applications.

PART #	UOM	QTY/CS	DESCRIPTION
8320-1	GL	4	2K HIGH BUILD URETHANE PRIMER - GRAY 4:1
8324-4	QT	6	2K HIGH BUILD PRIMER ACTIVATOR

Coats: Apply 2-3 medium coats

Solids: High

Flash off: Allow 15 minutes flash between coats

Dry Times: Bake, purge 15 minutes @ 77°F, bake 20 minutes @ 140°F (60°C) / Air dry 2-4 hours @ 77°F

Pot Life: Up to 1 hour @ 70°F



# PRIMERS DIRECT TO METAL

## NATIONAL RULE

### 2K HS DTM Urethane Primer

- Tintable • Fast drying • Easy sanding
- Apply to bare metal, unsanded e-coat and bumpers without a flex agent

Direct-To-Metal 2K high solids urethane primer can be used as a high build primer medium build primer or wet on wet sealer.

PART #	UOM	QTY/CS	DESCRIPTION
7330-1	GL	4	DIRECT 2 METAL H.S. GRAY PRIMER
7330-4	QT	6	DIRECT 2 METAL H.S. GRAY PRIMER
7331-4	QT	6	FAST ACTIVATOR - DIRECT 2 METAL PRIMER
7332-16	HP	12	MED ACTIVATOR-DIRECT 2 METAL PRIMER HP
7332-4	QT	6	MED ACTIVATOR - DIRECT 2 METAL PRIMER

Coats: Apply 2-3 full wet coats

Solids: High

Flash off: 5-10 minutes between coats

Dry Times: Allow 3-4 Hours @ 68°F (20°C) air dry before sanding.

Pot Life: Up to 1-1/2 hr. at 68°F (20°C)



# PRIMERS 2K HIGH BUILD

## NATIONAL RULE

### 2K Quicksand Primer

- Superior adhesion • Exceptional filling • Easy sanding

High Teck 2K Quicksand urethane primer is a fast drying, high build primer with excellent color holdout

PART #	UOM	QTY/CS	DESCRIPTION
77451-1	GL	2	2K QUICKSAND URETHANE PRIMER (GRAY) 4:1
77451-4	QT	6	2K QUICKSAND URETHANE PRIMER (GRAY)
77453-1	GL	2	2K QUICKSAND URETHANE PRIMER (BUFF)
77453-4	QT	6	2K QUICKSAND URETHANE PRIMER (BUFF)
77457-16	HP	6	2K QUICKSAND URETHANE PRIMER ACTIVATOR
77457-4	QT	6	2K QUICKSAND URETHANE PRIMER ACTIVATOR

Coats: Apply 2 to 3 medium coats

Solids: High

Flash off: Allow 5-10 minutes between coats

Dry Times: Air dry minimally 3 hours before sanding

Pot Life: Up to 2 hours @ 70°F



# PRIMERS 2K HIGH BUILD/SEALER/DTM

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50-STATE COMPLIANT

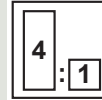
## 2KHB, DTM, Sealer Primer

- Tintable • Reduce 25% for Sealer • Excellent color hold-out • No shrinkage

High Build 2K Urethane Primer/Sealer/Direct to Metal has superior filling capabilities, making it excellent for filling medium to deep sand scratches

PART #	UOM	QTY/CS	DESCRIPTION
7420-1	GL	4	50 STATE 2K HB, SEALER, DTM, GRAY, GALLON
7420-4	QT	12	50 STATE 2K HB, SEALER, DTM, GRAY, QUART
7422-1	GL	4	50 STATE 2K, HB, SEALER, DTM, BUFF, GALLON
7422-4	QT	12	50 STATE 2K HB, SEALER, DTM, BUFF, QUART
7421-16	HP	12	50 STATE 2K HB PRIMER ACTIVATOR, HP
7421-4	QT	12	50 STATE 2K HB PRIMER ACTIVATOR, QT

**Coats:** Apply 2-3 wet coats  
**Solids:** High  
**Flash off:** Allow 10-15 minutes between coats  
**Dry Times:** Air dry 1 hour per coat at 68°F (20°C)  
**Pot Life:** Up to 2 hours



## 2K DTM Primer & Sealer

50-STATE COMPLIANT

- High solids but sands easily • Sandable in 60 minutes • Excellent corrosion resistance
- Can be mixed together for ideal shade of gray

High Teck DTM primer/sealer is a 2K epoxy hybrid product that offers excellent adhesion, corrosion resistance, and easy sanding.

PART #	UOM	QTY/CS	DESCRIPTION
77423-1	GL	2	2.1 VOC 2K HS DTM PRIMER/SEALER (WHITE) 4:1
77423-4	QT	6	2.1 VOC 2K HS DTM PRIMER/SEALER (WHITE)
77424-1	GL	2	2.1 VOC 2K HS DTM PRIMER/SEALER (BLACK)
77424-4	QT	6	2.1 VOC 2K HS DTM PRIMER/SEALER (BLACK)
77425-1	GL	2	2.1 VOC 2K HS DTM PRIMER/SEALER (GRAY)
77425-4	QT	6	2.1 VOC 2K HS DTM PRIMER/SEALER (GRAY)
77426-16	HP	6	HS DTM PRIMER ACTIVATOR
77426-4	QT	6	HS DTM PRIMER ACTIVATOR

**Coats:** Apply 1-3 medium coats  
**Solids:** High  
**Flash off:** Allow 10-20 minutes between coats  
**Dry Times:** Air Dry 2 hours @ 77°F  
**Pot Life:** Up to 2-3 hours at 77°F



**4:1 high build**  
**4:1:1 medium build**  
**4:1:2 wet on wet sealer**

# PRIMERS SPEED

50-STATE COMPLIANT

## Speed Primer

- Excellent color holdout • Ideal for spot repairs • Superior impact resistance • Gray

High Teck Speed Primer is a medium-build, versatile two-component primer surfacer with an ultra-fast dry-to-sand time of 25 minutes.

PART #	UOM	QTY/CS	DESCRIPTION
7550-1	GL	4	SPEED PRIMER GALLON 4:1
7550-4	QT	6	SPEED PRIMER QUART
7551-4	QT	6	CATALYST FOR HIT.7550-1
7551-16	HP	6	CATALYST FOR HIT.7550-4

**Coats:** Apply 2-3 medium wet coat  
**Solids:** Medium  
**Flash off:** Allow 5 minutes between coats  
**Dry Times:** 20-25 Minutes @70°F (air dry) before sanding  
**Pot Life:** Up to 30 minutes



## High Build Epoxy

50-STATE COMPLIANT

- Excellent adhesion & corrosion resistance • Available in 3 colors
- 1:1 mix ratio & add 15-25% reduction of low VOC areas

High Build Epoxy Primer has been formulated for excellent adhesion and corrosion resistance.

PART #	UOM	QTY/CS	DESCRIPTION
7500-1	GL	4	2.1 VOC DARK GRAY HIGH BUILD EPOXY PRIME 1:1
7500-4	QT	4	2.1 VOC DARK GRAY HIGH BUILD EPOXY PRIME
7501-1	GL	4	2.1 VOC BLACK HIGH BUILD EPOXY PRIMER
7501-4	QT	4	2.1 VOC BLACK HIGH BUILD EPOXY PRIMER
7502-1	GL	4	2.1 VOC WHITE HIGH BUILD EPOXY PRIMER
7502-4	QT	4	2.1 VOC WHITE HIGH BUILD EPOXY PRIMER
7503-1	GL	4	CATALYST FOR EPOXY PRIMER
7503-4	QT	4	CATALYST FOR EPOXY PRIMER

**Coats:** Apply 1 - 2 medium wet coats  
**Solids:** High  
**Flash off:** Allow 30 minutes between coats  
**Dry Times:** Air Dry at 77°F overnight to sand or 60 minutes to topcoat  
**Pot Life:** Up to 8 hours





# PRIMERS

## NATIONAL RULE

### 1K Sealer

- Ready to Spray • Low build fast drying • Great for spot repairs or overalls • Easy to use

High Teck 1K Primer/Sealer is an excellent quality, low build hybrid phenolic modified alkyd primer/sealer.

PART #	UOM	QTY/CS	DESCRIPTION	PART #	UOM	QTY/CS	DESCRIPTION
77850-1	GL	4	1K BLACK SEALER	77852-1	GL	4	1K GRAY SEALER
77850-4	QT	4	1K BLACK SEALER	77852-4	QT	4	1K GRAY SEALER
77851-1	GL	4	1K WHITE SEALER	77853-1	GL	4	1K RED SEALER
77851-4	QT	4	1K WHITE SEALER	77853-4	QT	4	1K RED SEALER

**Coats:** Apply 1-2 medium wet coats

**Solids:** Medium

**Flash off:** Allow 10-15 minutes between coats

**Dry Times:** 30 minutes to 1 hour

**Pot Life:** N/A



# PRIMERS SELF ETCH

## NATIONAL RULE

### DTM Self Etching Primer

- Superior corrosion protection • Ideal Filler for repairing imperfections
- Excellent adhesion to bare materials • Chromate free

2K DTM self-etching primer offers both adhesion and corrosion protection to bare metal surfaces. 77414 is ideal for spot and panel repairs, and can be top-coated directly.

PART #	UOM	QTY/CS	DESCRIPTION
77414-1	GL	4	DTM SELF-ETCH PRIMER - GREEN
77415-1	GL	4	DTM SELF-ETCH PRIMER - REDUCER

**Coats:** Apply 1-3 wet coats

**Solids:** High

**Flash off:** Allow 5-10 minutes between coats

**Dry Times:** Air Dry at 77°F 30 minutes to sand or tp coat.

**Pot Life:** Up to 24 hours



# HIGH TECK

TM

WHEN PERFORMANCE COUNTS

[www.highteck.com](http://www.highteck.com)